



SAFETY DATA SHEET

WHMIS 2015 • OSHA HCS (29 CFR 1910.1200) • NOM-018-STPS-2015

1. SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier	
Product Name	Siltech OP-8
Product code	3101
Chemical Name	3-(Polyoxyethylene)propylheptamethyltrisiloxane
CAS No.	67674-67-3
1.2 Recommended use of the chemical and restrictions on use	
Identified use(s)	De-emulsifier Additive
Uses advised against	Not available.
1.3 Details of the supplier of the Safety Data Sheet	
Company Identification	Siltech Corp 225 Wicksteed Ave Toronto, ON Canada M4H 1G5
Telephone	+1-416-424-4567
Fax	+1-416-424-3158
E-Mail (competent person)	marsha.carter@siltech.com
Additional Location	Siltech Corp 3265 Wolfedale Road Mississauga, ON Canada L5C 1V8
Telephone	+1-905-270-5534
Fax	+1-905-270-5816
1.4 Emergency telephone number	
Emergency Phone No.	CANUTEC - TELEPHONE: EMERGENCY USE ONLY +1-613-996-6666

2. SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture	Acute Tox. 4 - Inhalation Serious eye damage/irritation 1 Aquatic Chronic 2
2.2 Label elements	
Product Name	Siltech OP-8
Symbols	
Signal word(s)	Danger
Hazard statement(s)	H332: Harmful if inhaled. H318: Causes serious eye damage. H411: Toxic to aquatic life with long lasting effects.
Precautionary statement(s)	P261: Avoid breathing dust/fume/gas/mist/vapours/spray. P271: Use only outdoors or in a well-ventilated area. P273: Avoid release to the environment. P280: Wear protective gloves/protective clothing/eye protection/face protection. P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing. P304+P312: IF INHALED: Call a POISON CENTER/doctor if you feel unwell. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310: Immediately call a POISON CENTRE/doctor.
P403+P233: Store in a well-ventilated place. Keep container tightly closed.
P501: Dispose of contents/container to: Observe Local Regulations.
None known

2.3 Other hazards

3. SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Hazardous ingredient(s)	Synonym(s)	%W/W	CAS No.	EC No.	Hazard pictogram(s) and Hazard statement(s)
Poly(oxy-1,2-ethanediyl), .alpha.-[3-[1,3,3,3-tetramethyl-1-[(trimethylsilyl)oxy]disiloxanyl]propyl]-.omega.-hydroxy-	3-(Polyoxyethylene) propylheptamethyltrisiloxane	> 80	67674-67-3	Polymer exempt	GHS05, GHS07,GHS09 H318, H332, H411

4. SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

Inhalation

Remove person to fresh air and keep comfortable for breathing. If inhaled, give oxygen or artificial respiration, call a physician.

Skin Contact

Gently wash with plenty of soap and water.

Eye Contact

IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

Ingestion

If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.

4.2 Most important symptoms and effects, both acute and delayed

Not available.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. SECTION 5: FIRE-FIGHTING MEASURES

5.1 Extinguishing Media

Suitable Extinguishing Media

In case of fire: Use foam, water spray or fog to extinguish. Keep containers cool by spraying with water if exposed to fire.

Unsuitable Extinguishing Media

Dry Chemical

5.2 Special hazards arising from the substance or mixture

Silicon Dioxide, carbon oxides, incompletely burned carbon compounds, formaldehyde.

5.3 Advice for fire-fighters

A self contained breathing apparatus and suitable protective clothing should be worn in fire conditions.

6. SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.

6.2 Environmental precautions

Avoid release to the environment.

- 6.3 Methods and material for containment and cleaning up** Caution - spillages may be slippery. Cover spills with inert absorbent material. Transfer to a container for disposal.
- 6.4 Reference to other sections** See Section: 7 & 8.





7. SECTION 7: HANDLING AND STORAGE

- 7.1 Precautions for safe handling** Avoid contact with skin and eyes. Avoid ingestion. Use only with sufficient ventilation. Wash thoroughly after handling. General hygiene measures for the handling of chemicals are applicable.
- 7.2 Conditions for safe storage, including any incompatibilities** Store in a tightly closed container. Keep away from strong oxidizing substances.
- Storage Temperature: Ambient
- Storage Life: Stable under normal conditions.
- Incompatible materials: Oxidizing agents
- 7.3 Specific end use(s)** Industrial use

8. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

- 8.1 Control parameters**
- 8.1.1 Occupational Exposure Limits**

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m ³)	STEL (ppm)	STEL (mg/m ³)	Note
None assigned						

- 8.1.2 Biological limit value** Not established
- 8.1.3 PNECs and DNELs** Not established
- 8.2 Exposure controls**
- 8.2.1 Appropriate engineering controls** Provide adequate ventilation.
- 8.2.2 Personal protection equipment**
- Eye/face protection  Wear protective eyewear (goggles, face shield, or safety glasses).
- Skin protection (Hand protection/ Other)  Wear suitable gloves if prolonged skin contact is likely. Plastic or rubber gloves
- Respiratory protection  Wear suitable respiratory protective equipment if processing involves working in areas where dusts or vapours are likely to be evolved.
- Thermal hazards  None.
- 8.2.3 Environmental Exposure Controls** Avoid release to the environment.

9. SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

- 9.1 Information on basic physical and chemical properties**
- Appearance: Colourless to yellowish liquid.
- Odour: Faint.
- Odour Threshold: Not available.
- pH: Not available.
- Melting Point/Freezing Point: Not available.
- Initial boiling point and boiling range: >100°C @ 760mmHg

Flash point (PMCC)	>100°C
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density / Specific Gravity (25°C)	1.02
Solubility(ies)	Dispersible in water.
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity (25°C)	30 – 70 cps
Explosive properties	Not applicable.
Oxidising properties	Not applicable.

10. SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity	Stable under normal conditions.
10.2 Chemical stability	Stable under normal conditions.
10.3 Possibility of hazardous reactions	Will not occur.
10.4 Conditions to avoid	Protect from moisture.
10.5 Incompatible materials	Oxidizing agents.
10.6 Hazardous Decomposition Product(s)	Silicon Dioxide, carbon oxides, incompletely burned carbon compounds, formaldehyde.

11. SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects	
Acute toxicity	
Ingestion	LD50 (oral,rat) mg/kg: > 5050
Inhalation	LC50 (inhalation) mg/l/4h: 2.3 (rabbit)
Skin Contact	LD50 (skin,rabbit) mg/kg: 2000 – 5000
Eye Contact	Causes serious eye damage.
Effects and Symptoms	
skin corrosion/irritation	Not classified
Serious eye damage/irritation	Causes serious eye damage. Possible risk of irreversible effects.
Respiratory or skin sensitization	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
STOT - single exposure	Not classified
STOT - repeated exposure	Not classified
Aspiration hazard	Not classified
Delayed and chronic effects	Not available
Calculated acute toxicity estimate (ATE)	Not available

12. SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity	Toxic to aquatic life with long lasting effects.
12.2 Persistence and degradability	Not available.
12.3 Bioaccumulative potential	Not available.
12.4 Mobility in soil	Not available.
12.5 Results of PBT and VPVB assessment	Not available.
12.6 Other adverse effects	None known

13. SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods	Do not empty into drains; dispose of this material and its container in a safe way.
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13.2 Additional Information

Dispose of contents in accordance with local, state or national legislation.

14. SECTION 14: TRANSPORT INFORMATION

14.1 UN number 3082
 14.2 UN Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
 (3-(Polyoxyethylene)propylheptamethyltrisiloxane)
 14.3 Transport hazard class(es) 9
 14.4 Packing Group III
 14.5 Environmental hazards Marine Pollutant



15. SECTION 15: REGULATORY INFORMATION

15.1 EU regulations

REACH Registration No. Polymer exempt.

Candidate List of Substances of Very High Concern for Authorisation Possible trace amounts of:
 Octamethylcyclotetrasiloxane (CAS# 556-67-2) < 0.01%
 Decamethylcyclopentasiloxane (CAS# 541-02-6) < 0.01%
 Dodecamethylcyclohexasiloxane (CAS# 540-97-6) < 0.01%
 1,4-Dioxane (CAS# 123-91-1) < 1 ppm

15.2 International Inventories

Country	Listed	Not listed	Polymer exempt	Other
United States (TSCA)	Active✓			
Canada (DSL/NDL)	DSL✓			
European Union (EINECS/ELINCS)			✓	
Australia (AICS)	✓			
China (IECSC)	✓			
Japan (ENCS)			✓	
South Korea (KECI)	✓			
Taiwan (TCSI)	✓			
New Zealand (NZIoC)	✓			
Philippines (PICCS)	✓			

15.3 National regulations

United States (TSCA) TSCA Inventory Status : All chemicals in this product comply with TSCA rules and regulations including TSCA Section 5 (Inventory Rules).
 HMIS (Hazardous Material Information System) **H = 1 / F = 1 / R = 0**
 NFPA Rating **H = 1 / F = 1 / R = 0**

15.4 US State Regulations

15.4.1 SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM Specific Listing(s) not required
 Possible trace amounts of:
Ethylene Oxide (CAS# 75-21-8) < 1 ppm

15.4.2 SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER Specific Listing(s) not required
 Possible trace amounts of:
Ethylene Oxide (CAS# 75-21-8) < 1 ppm
1,4-Dioxane (CAS# 123-91-1) < 1 ppm

15.4.3 State Right to Know Lists

Specific Listing(s) not required

Possible trace amounts of:

Octamethylcyclotetrasiloxane (CAS# 556-67-2) < 0.01%

Ethylene Oxide (CAS# 75-21-8) < 1ppm

1,4-Dioxane (CAS# 123-91-1) < 1 ppm

16. SECTION 16: OTHER INFORMATION

Revision: **April 19, 2023**

Hazard statement(s) and Precautionary statement(s)

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P310: Immediately call a POISON CENTRE/doctor.

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P501: Dispose of contents/container to: Observe Local Regulations.

Hazard pictogram(s) and Hazard Symbol



GHS05 GHS07 GHS09

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